



# ROYCE//AYR

## SPIRAL RE-SHARPENING

When your spiral router bits need re-sharpening we will bring them back to their original finish.

Royce-Ayr uses state of the art CNC equipment with high pressure coolants to keep the operation cool and exact . Our trained operators inspect and measure each tool to make sure the job was done right.

Royce-Ayr will flute grind or OD grind your tools depending on the type of tool. Standard Spiral bits and Compression bits will normally sharpened on the OD but flute grinding will always be done on Roughers/Hoggers.

We can substitute these 2 methods to increase the number of times your tool can be re-sharpened.

Royce-Ayr is capable of sharpening HSS and Solid Carbide Spiral tools as well as Carbide Tipped and PCD-Diamond tools.



**-Always in top form-**

### **LEAD TIME**

The average turn around time is 5 working days from when we receive your tools.

Re-sharpened router bits will be returned in protective containers with the new diameter marked on the container at no extra charge.

**Pricing available on request**

### **Royce//Ayr Cutting Tools Inc.**

405 Sheldon Drive  
Cambridge, ON  
N1T 2B7, Canada

Phone: 800 959 5641  
Fax: 519 623 9371  
Website: [www.royceayr.com](http://www.royceayr.com)