

Accura®

Circular Knives

Series - 122

The Royce//Ayr range of production also includes circular knives made from M-2 High Speed Steel. M-2 is a tough tool steel with few compromises. All our knives are triple tempered to ensure maximum toughness.

The technical characteristics of the knives such as Thickness, Angle of Bevel, Single or Double Bevel and the addition of teeth or slots depend on the material to be cut.

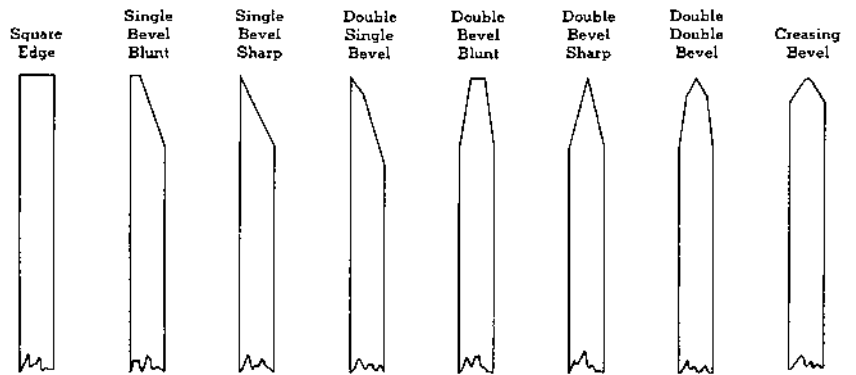
We gladly invite your special inquiries. All dimensions are available as special made-to-order items.

DIAM. MM	DIAM. INCH	KERF MM	KERF INCH	BORE
150	6	1.6	.063	5/8"
175	7	1.6	.063	5/8"
200	8	1.6	.063	5/8"
200	8	2.0	.078	5/8"
200	8	2.5	.098	5/8"
200	8	3.0	.118	5/8"
225	9	1.6	.063	5/8"
225	9	2.0	.078	5/8"
225	9	2.5	.098	5/8"
250	10	1.6	.063	5/8"
250	10	2.0	.078	1"
250	10	2.5	.098	1"

DIAM. MM	DIAM. INCH	KERF MM	KERF INCH	BORE
250	10	3.0	.118	1"
275	11	1.6	.063	1"
275	11	2.0	.078	1"
275	11	2.5	.098	1"
300	12	1.6	.063	1"
300	12	2.0	.078	1"
300	12	2.5	.098	1"
300	12	3.0	.118	1"
350	14	2.5	.098	1"
350	14	3.0	.118	1"
400	16	3.0	.118	1"
400	16	3.5	.138	1"



Other sizes are available on request.



BEVELS

We recommend wherever possible that a single bevel cutter be used. They not only have a good cutting action but are much easier to maintain and to sharpen. The degree of bevel varies according to your application. Keeping in mind the objective is to provide strength to the edge, yet be small enough to minimize the compression and friction with attendant heat and added power that is required.

